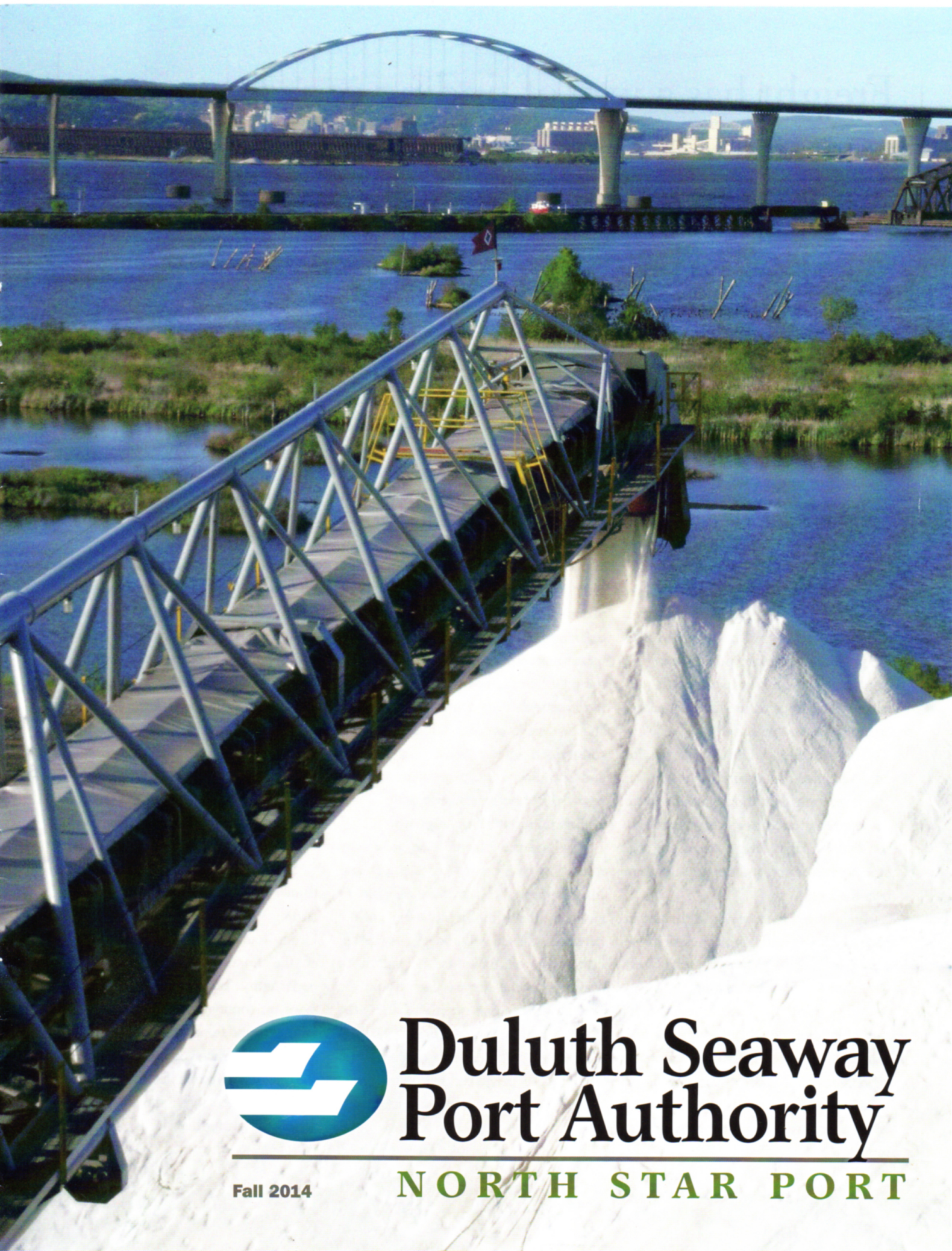




**Duluth Seaway
Port Authority**

Fall 2014

NORTH STAR PORT