



Bruce Brown



Lee Tanula



Brett Ford

Down to the sea in shifts

Officers and crew members of Great Lakes freighters get well-deserved time off during winter layup. That's when engineers, supervisors, trades people and laborers get down and dirty with vital maintenance and repair. Here we salute some of the folks caught on the job this winter on board the *Indiana Harbor*, *American Spirit* and *John G. Munson*.

Photos by Patrick Lapinski



Joe Titus (left) and Guy Roberts



Randy Patrick



Fraser Shipyards crew reassembles an engine exhaust system after overhauls.



Jeff Lowney



Lee Tanula



Dave 'Spanky' Maki



Randy Patrick

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Joe Titus (left) and Guy Roberts



Peter Norick



Fraser Shipyards crew reassembling an engine exhausts system after engine overhauls